





DESCRIPTION

It is a one component, solvent based, alkyd-urethane containing glossy top coat varnish for wooden surfaces.

FEATURES

Clear, easy to use, modified alykd urethane varnish. It has a flexible and durable structure and provides silky matt appearance. It protects the wooden surfaces against sea water, sun light and bad weather conditions

RECOMMENDED APPLICATION FIELDS

It is suitable for both indoors, outdoors and afloat surfaces. Can be applied on new or varnished wooden surfaces.

CHARACTERISTICS

PAINT FILM Colorless Glossy-90 Gloss BINDER TYPE Urethane Alykd

VISCOSITY 200-250 san DIN CUP 4 SPECIFIC GRAVITY 0,91-0.,93 kg/lt SOLID CONTENT(%By Weight) 51-53 SOLID CONTENT(%By Volume) 42-44

v.o.c Max. 400 gr/L FLASH POINT RECOMMENDED FILM THICKNESS

When applied as 30 -35µ dry film thickness it is possible to paint 12-14 m² area with 1 kg of mixture. Note: Application area may differ based on application conditions.

CLEANING METHOD OF APPLICATION TO Cellulosic Thinner, Thinner 646

SHELF LIFE 24 months unopened original box It is best suited for indoors with no direct sunlight between 5 ° C and 35 ° C. STORAGE TEMPERATURE

AVERAGE DRYING TIMES

25°C %40-70 Relative humidity

Dust free time 4 hours 6 hours ouch Dry 24 hours **Grind Time** 4 days Pot Life

Drying times can be change on temperature, relative humidity and film thickness.

SURFACE PREPARATION

Before applying Dr. Wood Yatch Varnish make sure the surface is even, tough, dry and clean. Surfaces that varnished before and polluted should grinded by 280-320 numbered sandpapers. After cleaning the emery powders; if the surfaces are varnished for the first time, first grind with 80-180 numbered then 280 numbered sandpapers. After cleaning the dusts by using thinner, wait untill the surface is fully dried. In case of applying according to appropriate film thickness (35 microns) it is recommended to be applied as 3 layers. For the first coat application, dilute the varnish by 15-20 % using synthetic varnish. Grind the surface for the other layers after 24 hours with 320-400 numbered sandpaper.

APPLICATION		APPLICATION CONDITIONS
Application Method Brush Type Thinning	Brush Naylon/polyesther or natural hair brush Synthetic Thinner ,white spirit, Stoddart Solvent, Thinner 650 (10-15 % by volume)	Temperature (air, surface, Product): 15°C minimum, 35°C maximum At least 3°C above dew point Relative Humidity: 85% maximum
		CERTIFICATES / APPROVALS
Wet Film Thickness Dry Film Thickness	85 mikron 35 micron	
Waiting Time Between Layers	min 12 hours at 25 $^{\circ}$ C , 16 hours at 10 $^{\circ}$ C	ADDITIONAL INFORMATION
RECOMMENDED SYSTEMS		HEALTH AND SAFETY
		Read the Safety Data Sheet before use. CST reserves the right to change the technical document. Contact our technical service department for more information.
		WARRANTY
		CST guarantees that this product is manufactured in accordance with the standards and without any error. In the event of a proven manufacturing defect, CST will replace the defective product or refund the fee. Under no circumstances, CST does not provide warranties.

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